Page: 1

Otter Tail Ag Enterprises, LLC

Status: | WO Account: Project: PM SCHEDULE Phone: Phone: 1: 05/11/09 ne: 05/05/09,10:10 Required: Da PM Dispatched To: Ty: 3 7 Pri Rating: 172 Action: Downtime: RS Date, Time: PM0001 W VISUAL INSPECTION PM Desc: **ROUTE INFORMATION** 5000 DRYER/DDGS

### PROBLEM DESCRIPTION

MACHINE, NOTING ANY THING OUT OF THE ORDINARY, EG: LEAKS, SMOKE, UNUSAL ETC. ALSO NOTE ANY UNUSAL NOISES. IF A MINOR PROBLEM IS FOUND, REPAIR. CHECK APPLICABLE. CHECK SEAL POT LEVEL AND PRESSURE WHERE APPLICABLE.

# COMMENTS

**AUTHORIZATION/COMPLETION INFORMATION** 

zed By:

EL

PM SCHEDULE

Authorized: Planned:

05/05/09

d By:

eted By:

DD

Completed:

e: 5000 | RYER/DDGS

V		000		<b>PM</b> : PM0001	WO State	us: I
St	೦ರ	Eqp/ Des	c/CC tion	Location	Stock	Qty
1	Е	Y-51 WE	KE COLLECTING CONVEYOR	₹	5-5	
2		X-52 M1 S	UP MIXER (PMSX-11)			
3		Y-51 WF	TRANSFER CONVEYOR			
4		X-5 M19 COI	T FEED SCREW YOU (SCRU-13)			
5		Y-F M4	TO KE FEED CONVEYOR			
ŗ			FART PADDLE			
		X- M C	CRF-11)			
8	100	DR M1	CRUM DRIVE	DRYER*_*_*_*_		
		X - M (5	OUTLET SCREW			
	1	) V	CHARGE ROTARY -12)			
		У- М-7 С	COLLECTION RO-11A)			
		F	COLLECTION E (RVAL-11A)			
		<b>&gt;</b> 1 8 S	COLLECTION (O-11B)			
		†	ROTARY VALVE			

F \_ /DDGS

PM: PM0001

	Ł				04
St	1 1		Location	Stock	Qty
<b>1</b> 5		ELEVATING OR (DRAG-11)		5-5	
16		ON FAN FOR			
17		ATER			
<b>1</b> 8	50 m	D TRANSFER31)			
<b>1</b> 9		TRANSFER Y VALVE			
<b>2</b> 0		REAM CONVEYOR			
21		SEER CONVEYOR			
<b>2</b> 2		ED DISCHARGE			
23		7 HOUSE			
24		FR DISCHARGE			
<b>2</b> 5		DISCHARGE (RVAL-33)			
20		ON FAN FOR (FANC-11)			
27	-	EXHAUST FAN			
28			Continued New Proc		
	_	The second secon	Continued Next Page	,	

/DDGS

F.		ETO	31	/DDGS	<b>D</b> 110001	WO SA	etus.
WC:		ŗ.			<b>PM:</b> PM0001	wo st	atus:
Sten	D	las	pt		Location	Stock	Qty
		f L	0	OLER CONVEYOR		5-5	
29		Y C E		ROM DRYER TO	DRYER*-*-*-		
3			3	CAIN LEG FROM CLINE CONVEYOR	DRYER*-*-*-		
31	Ē	Y N	Ĉ.	HINCLINE CONVEYOR	DDGS*-*-*-		
32		1		TAWEST CONVEYOR			
3	÷	Y E		VEYOR			
5			ے ک ۲	T LEG FROM	DDGS*-*-*-		
Ş		ł E	7	HYDRAULIC PUMP			
	-	, [	J,	CONVEYOR	DDGS*-*-*-		
3		C L(	15	UT OVER TRUCK			
30	2	C L		JT OVER <b>RAIL</b>			
			Males and		End		

Page: 1

Otter Tail Ag Enterprises, LLC

WO:

000973

Account:

Project:

Status:

Submitted By:

Contact: Date, Time:

Est Down:

OS Date, Time:

Safety Procs:

PM SCHEDULE 05/12/09,09:28

Phone:

Phone:

Required: Dispatched To: 05/18/09

7

Type: Priority:

Failure:

PM

Rating:

PM Desc:

Action:

Downtime: RS Date, Time:

PM0001 W VISUAL INSPECTION

ROUTE INFORMATION

Route:

5000

DRYER/DDGS

## PROBLEM DESCRIPTION

VISUALLY INSPECT MACHINE, NOTING ANY THING OUT OF THE ORDINARY, EG: LEAKS, SMOKE, UNUSAL VIBRATION, SPARKS ETC. ALSO NOTE ANY UNUSAL NOISES. IF A MINOR PROBLEM IS FOUND, REPAIR. CHECK OIL LEVELS WHERE APPLICABLE. CHECK SEAL POT LEVEL AND PRESSURE WHERE APPLICABLE.

### COMMENTS

# AUTHORIZATION/COMPLETION INFORMATION

Authorized By:

PM SCHEDULE

Authorized: Planned:

05/12/09

Planned By:

Completed By:

Completed:

Route:

5000; DRYER/DDGS

WO:

000973

PM:

PM0001

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty	
1	Ε	Y-5101 WETCAKE COLLECTING CONVEYOR	}	5 4		
2	Е	X-5201 M1 SYRUP MIXER (PMSX-11)				
3	Е	Y-5201 WET CAKE TRANSFER CONVEYOR				
4	Е	X-5202 M19 WET FEED SCREW CONVEYOR (SCRU-13)				
5	Ε	Y-5202 M4 WET CAKE FEED CONVEYOR			100 0	
6	Е	X-5208 M2 DOUBLE SHAFT PADDLE MIXER (PMXT-11)				
7	Е	X-5209 M3 MIXER OUTLET SCREW CONVEYOR (SCRF-11)				
8	Е	DR-5250 M12 ROTARY DRUM DRIVE (ROTO-11)	DRYER*_*_*_*_			
9	Е	X-5221 M5 HOPPER OUTLET SCREW (SCRU-11)				
10	Е	RV-5221 M6 DRUM DISCHARGE ROTARY VALVE (RVAL-12)				
11	E	X-5212 M7 CYCLONE COLLECTION SCREW A (SCRO-11A)				
12	Е	RV-5202 M9 CYCLONE COLLECTION ROTARY VALVE (RVAL-11A)				
13	Е	X-5213 M8 CYCLONE COLLECTION SCREW B (SCRO-11B)				
14	Е	RV-5203 M10 CYCLONE ROTARY VALVE (RVAL-11B)				

Route:

5000; DRYER/DDGS

WO: 000973 PM:

PM0001

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
15	E	X-5216 M18 RECYCLE ELEVATING DRAG CONVEYOR (DRAG-11)		5,14	
16	Е	FN-5202 RECIRCULATION FAN FOR ROTARY DRYER (FANC-12)			
17	Е	UH-5225 DRYER AIR HEATER			
18	Е	X-5218 M31 FLUID BED TRANSFER SCREW (SCRU-31)			
19	E	RV-5218 M37 FLUID BED TRANSFER SCREW ROTARY VALVE (RVAL-31)			
20	Е	Y-5203B WDGS SLIP STREAM CONVEYOR			
21	Е	Y-5203A WDGS TRANSFER CONVEYOR			
22	Е	RV-5206 M32 FLUID BED DISCHARGE ROTARY VALVE (RVAL-32)			
23	Е	FBAG-31 DRYER BAG HOUSE			
24	Е	X-5217 M35 BAG FILTER DISCHARGE SCREW (SCRU-32)			
25	Е	RV-5207 M36 BAG FILTER DISCHARGE ROTARY VALVE (RVAL-33)			
26	Е	FN-5201 M11 COMBUSTION FAN FOR ROTARY DRYER (FANC-11)			
27	Е	FN-5203 M34 FLUID BED EXHAUST FAN (FANC-31)			
28	Е	Y-5301			
			Continued Next Page		

Route:

5000; DRYER/DDGS

WO:

000973

PM:

PM0001

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
		FLUID BED COOLER CONVEYOR		5-14	
29	Е	Y-5302 CONVEYOR FROM DRYER TO DDGS BUCKET ELEVATOR	DRYER*-*-*-		
30	Е	BE-5303 DRY DDGS GRAIN LEG FROM DRYER TO INCLINE CONVEYOR LEG 5	DRYER*-*-*-		
31	Е	Y-5304 NORTH/SOUTH INCLINE CONVEYOR	DDGS*-*-*-		
32	Е	Y-5305 DRY DDG EAST/WEST CONVEYOR			
33	E	Y-5311 DDGS PIT CONVEYOR			
34	Е	BE-5315 DDG LOAD OUT LEG FROM DDGS TO BULK WEIGHER LEG 6	DDGS*-*-*-		
35	Е	HP-5317 BULK WEIGHER HYDRAULIC PUMP			
36	Е	Y-5320 DDG LOADOUT CONVEYOR	DDGS*-*-*-		
37	Е	CH-5345 LOADOUT SPOUT OVER TRUCK			
38	Е	CH-5335 LOADOUT SPOUT OVER RAIL			
			End		

Page: 1

Otter Tail Ag Enterprises, LLC

000981

Account:

PM SCHEDULE

Project:

Phone:

Phone:

Status:

05/25/09

7

Submitted By:

Contact:

Priority:

Failure:

WO:

Date.Time: Type:

05/18/09,14:45

PM

3

Required: Dispatched To:

Rating: Action:

Est Down: Downtime: OS Date, Time: RS Date, Time:

Safety Procs: PM Desc: PM0001 W VISUAL INSPECTION

**ROUTE INFORMATION** 

Route:

5000

DRYER/DDGS

PROBLEM DESCRIPTION

VISUALLY INSPECT MACHINE, NOTING ANY THING OUT OF THE ORDINARY, EG: LEAKS, SMOKE, UNUSAL VIBRATION, SPARKS ETC. ALSO NOTE ANY UNUSAL NOISES. IF A MINOR PROBLEM IS FOUND, REPAIR. CHECK OIL LEVELS WHERE APPLICABLE. CHECK SEAL POT LEVEL AND PRESSURE WHERE APPLICABLE.

# COMMENTS

# AUTHORIZATION/COMPLETION INFORMATION

Authorized By:

Planned By: Completed By: PM SCHEDULE

Authorized: Planned:

05/18/09

Completed:

# ROUTE

Otter Tail Ag Enterprises, LLC Page:1

Route:

5000; DRYER/DDGS

WO:

000981

PM:

PM0001

WO:		000961	PIWI: PIVIOUUT	WO Statu	
Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
1	Е	Y-5101 WETCAKE COLLECTING CONVEYOR	₹	5-18	
2	Е	X-5201 M1 SYRUP MIXER (PMSX-11)			
3	Е	Y-5201 WET CAKE TRANSFER CONVEYOR			
4	Е	X-5202 M19 WET FEED SCREW CONVEYOR (SCRU-13)			
5	Е	Y-5202 M4 WET CAKE FEED CONVEYOR			
6	Е	X-5208 M2 DOUBLE SHAFT PADDLE MIXER (PMXT-11)			
7	Е	X-5209 M3 MIXER OUTLET SCREW CONVEYOR (SCRF-11)			
8	Е	DR-5250 M12 ROTARY DRUM DRIVE (ROTO-11)	DRYER*_*_*_*_		
9	Е	X-5221 M5 HOPPER OUTLET SCREW (SCRU-11)			
10	Е	RV-5221 M6 DRUM DISCHARGE ROTARY VALVE (RVAL-12)			
11	E	X-5212 M7 CYCLONE COLLECTION SCREW A (SCRO-11A)			
12	Е	RV-5202 M9 CYCLONE COLLECTION ROTARY VALVE (RVAL-11A)			
13	E	X-5213 M8 CYCLONE COLLECTION SCREW B (SCRO-11B)			
14	Е	RV-5203 M10 CYCLONE ROTARY VALVE (RVAL-11B)			

Route:

5000; DRYER/DDGS

WO:

000981

PM:

PM0001

Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
15	Е	X-5216 M18 RECYCLE ELEVATING DRAG CONVEYOR (DRAG-11)		5-18	
16	Е	FN-5202 RECIRCULATION FAN FOR ROTARY DRYER (FANC-12)			
17	Ε	UH-5225 DRYER AIR HEATER			
18	Е	X-5218 M31 FLUID BED TRANSFER SCREW (SCRU-31)			
19	Е	RV-5218 M37 FLUID BED TRANSFER SCREW ROTARY VALVE (RVAL-31)			
20	Е	Y-5203B WDGS SLIP STREAM CONVEYOR			
21	Е	Y-5203A WDGS TRANSFER CONVEYOR			
22	Е	RV-5206 M32 FLUID BED DISCHARGE ROTARY VALVE (RVAL-32)			
23	Е	FBAG-31 DRYER BAG HOUSE			
24	E	X-5217 M35 BAG FILTER DISCHARGE SCREW (SCRU-32)			
25	Е	RV-5207 M36 BAG FILTER DISCHARGE ROTARY VALVE (RVAL-33)			
26	Е	FN-5201 M11 COMBUSTION FAN FOR ROTARY DRYER (FANC-11)			
27	Е	FN-5203 M34 FLUID BED EXHAUST FAN (FANC-31)			
28	Е	Y-5301			
		С	ontinued Next Page		

Route:

5000; DRYER/DDGS

WO:

000981

PM:

PM0001

WO:		000981	<b>PM:</b> PM0001	WO Statu	ıs: I
Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
		FLUID BED COOLER CONVEYOR		5,18	
29	Е	Y-5302 CONVEYOR FROM DRYER TO DDGS BUCKET ELEVATOR	DRYER*-*-*-		
30	Е	BE-5303 DRY DDGS GRAIN LEG FROM DRYER TO INCLINE CONVEYOR LEG 5	DRYER*-*-*-		
31	Е	Y-5304 NORTH/SOUTH INCLINE CONVEYOR	DDGS*-*-*-		
32	Е	Y-5305 DRY DDG EAST/WEST CONVEYOR			
33	Е	Y-5311 DDGS PIT CONVEYOR			
34	E	BE-5315 DDG LOAD OUT LEG FROM DDGS TO BULK WEIGHER LEG 6	DDGS*-*-*-		
35	Е	HP-5317 BULK WEIGHER HYDRAULIC PUMP			
36	Е	Y-5320 DDG LOADOUT CONVEYOR	DDGS*-*-*-		
37	Е	CH-5345 LOADOUT SPOUT OVER TRUCK			
38	Е	CH-5335 LOADOUT SPOUT OVER RAIL		,	
			End		

Page: 1

Otter Tail Ag Enterprises, LLC

WO:

000984

Account:

Project:

Status: |

Submitted By:

Contact:

Priority:

Failure:

Est Down:

OS Date, Time:

Safety Procs:

Date, Time: Type:

05/18/09,14:45

PM SCHEDULE

PM

3

Phone:

Phone:

Required: Dispatched To: 05/25/09

Rating:

Action: Downtime: RS Date, Time:

PM Desc:

PM0001 W VISUAL INSPECTION

**ROUTE INFORMATION** 

Route:

4000

DISTILATION, DEHYDRATION & EVAPORATION

7

PROBLEM DESCRIPTION

VISUALLY INSPECT MACHINE, NOTING ANY THING OUT OF THE ORDINARY, EG: LEAKS, SMOKE, UNUSAL VIBRATION, SPARKS ETC. ALSO NOTE ANY UNUSAL NOISES. IF A MINOR PROBLEM IS FOUND, REPAIR. CHECK OIL LEVELS WHERE APPLICABLE. CHECK SEAL POT LEVEL AND PRESSURE WHERE APPLICABLE.

COMMENTS

# AUTHORIZATION/COMPLETION INFORMATION

Authorized By:

Planned By: Completed By: PM SCHEDULE

Authorized:

Planned:

05/18/09

Completed:

GPOT-0001531

### ROUTE

Otter Tail Ag Enterprises, LLC Page:1

Route:

4000; DISTILATION, DEHYDRATION & EVAPORATION

WO:

000984

PM:

PM0001

WO Status:

1

Eqp/Loc/CC Qty Stock Description Location Stop CD DD&E\*-\*-\*-1 E PC-4101A 5-19 BEER COLUMN REBOILER PUMP #1 PC-4101B DD&E\*-\*-\*-2 E BEER COLUMN REBOILER PUMP #2 DD&E\*-\*-\*-PC-4102 3 E BEER COLUMN PUMP DD&E\*-\*-\*-PC-4201 4 E RECTIFIER COLUMN PUMP DD&E\*-\*-\*-E PC-4203 5 RECTIFIER PUMP PC-4202 DD&E\*-\*-\*-E 6 STRIPPER COLUMN PUMP 7 E PC-4303 DD&E\*-\*-\*-REGENERATION PUMP DD&E\*-\*-\*-8 Ε F-4301 **REGEN FILTER #1** DD&E\*-\*-\*-F-4302 9 E **REGEN FILTER #2** DD&E\*-\*-\*-E PC-4401 10 PRODUCT PUMP DD&E\*-\*-\*-\*-Ε F-4401 11 PRODUCT FILTER #1 DD&E\*-\*-\*-12 F-4402 PRODUCT FILTER #2 DD&E\*-\*-\*-\*-Ε PC-4507 13 1ST EFFECT FORWARD FEED PUMP DD&E\*-\*-\*-E PC-4501 14 1ST EFFECT EVAPORATOR PUMP DD&E\*-\*-\*-E PC-4502 15 2ND EFFECT EVAPORATOR PUMP DD&E\*-\*-\*-E PC-4506 16 SYRUP TRANSFER PUMP DD&E\*-\*-\*-PC-4503 17 E 3RD EFFECT EVAPORATOR PUMP Continued Next Page...

Route:

4000; DISTILATION, DEHYDRATION & EVAPORATION

WO:

000984

PM: PM0001

CD	Eqp/Loc/CC	Location	Stock	Qty
E	PC-4505 EVAPORATOR VACUUM EDUCTOR PUMP	DD&E*-*-*-	5-19	
Е	PC-7202 FLASH RECOVERY CONDENSATE PUMP			
Е	PC-7201 STEAM CONDENSATE PUMP			
Е	AG-5102 WHOLE STILLAGE TANK AGITATOR			
Е	PC-5102 WHOLE STILLAGE PUMP			
Е	PC-5101 THIN STILLAGE TRANSFER PUMP			
Е	AG-5104 SYRUP TANK AGITATOR			
Е	PC-5104 SYRUP PUMP			
Е	AG-5103 THIN STILLAGE TANK AGITATOR			
Е	PC-7901 WASTE COLLECTION TANK PUMP			
Е	PC-7906 MAIN PROCESS SUMP PUMP			
Е	PC-7103 COOLING WATER BOOSTER PUMP			
	E E E E E	E PC-4505 EVAPORATOR VACUUM EDUCTOR PUMP  E PC-7202 FLASH RECOVERY CONDENSATE PUMP  E PC-7201 STEAM CONDENSATE PUMP  E AG-5102 WHOLE STILLAGE TANK AGITATOR  E PC-5101 THIN STILLAGE TRANSFER PUMP  E AG-5104 SYRUP TANK AGITATOR  E PC-5104 SYRUP PUMP  E AG-5103 THIN STILLAGE TANK AGITATOR  E PC-7901 WASTE COLLECTION TANK PUMP  E PC-7906 MAIN PROCESS SUMP PUMP	CD Description Location  E PC-4505 EVAPORATOR VACUUM EDUCTOR PUMP  E PC-7202 FLASH RECOVERY CONDENSATE PUMP  E AG-5102 WHOLE STILLAGE TANK AGITATOR  E PC-5101 THIN STILLAGE TRANSFER PUMP  E AG-5104 SYRUP TANK AGITATOR  E PC-5104 SYRUP PUMP  E AG-5103 THIN STILLAGE TANK AGITATOR  E PC-7901 WASTE COLLECTION TANK PUMP  E PC-7906 MAIN PROCESS SUMP PUMP	E PC-7901 WASTE COLLECTION TANK PUMP  Location  Stock  Location  Stock  Stock  DD8E*-*-*-  SUG  SUG  DD8E*-*-*-  SUG  SUG  SUG  DD8E*-*-*-  SUG  SUG  SUG  SUG  SUG  SUG  SUG  SU

Page: 1

Otter Tail Ag Enterprises, LLC

WO:

000994

Account:

Project:

Status:

Submitted By:

Contact:

Date, Time:

PM SCHEDULE 05/26/09,12:03

Phone:

Phone:

Required:

06/01/09

Type:

Priority:

PM 3

Dispatched To: Rating:

RS Date, Time:

7

Failure: Est Down:

OS Date, Time: Safety Procs:

Action: Downtime:

PM Desc:

PM0001 W VISUAL INSPECTION

ROUTE INFORMATION

Route:

5000

DRYER/DDGS

### PROBLEM DESCRIPTION

VISUALLY INSPECT MACHINE, NOTING ANY THING OUT OF THE ORDINARY, EG: LEAKS, SMOKE, UNUSAL VIBRATION, SPARKS ETC. ALSO NOTE ANY UNUSAL NOISES. IF A MINOR PROBLEM IS FOUND, REPAIR. CHECK OIL LEVELS WHERE APPLICABLE. CHECK SEAL POT LEVEL AND PRESSURE WHERE APPLICABLE.

### COMMENTS

**AUTHORIZATION/COMPLETION INFORMATION** 

Authorized By:

Planned By: Completed By: PM SCHEDULE

Authorized:

05/26/09

Planned:

Completed:

# ROUTE

Otter Tail Ag Enterprises, LLC Page:1

Route:

5000; DRYER/DDGS

WO:

000994

PM:

PM0001

WO:		000994			
Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
1	Е	Y-5101 WETCAKE COLLECTING CONVEYOR	?	5-28	
2	Е	X-5201 M1 SYRUP MIXER (PMSX-11)			
3	Ε	Y-5201 WET CAKE TRANSFER CONVEYOR			
4	Е	X-5202 M19 WET FEED SCREW CONVEYOR (SCRU-13)			
5	Е	Y-5202 M4 WET CAKE FEED CONVEYOR			
6	Е	X-5208 M2 DOUBLE SHAFT PADDLE MIXER (PMXT-11)			
7	Е	X-5209 M3 MIXER OUTLET SCREW CONVEYOR (SCRF-11)			
8	Е	DR-5250 M12 ROTARY DRUM DRIVE (ROTO-11)	DRYER*_*_*_		
9	Е	X-5221 M5 HOPPER OUTLET SCREW (SCRU-11)			
10	Е	RV-5221 M6 DRUM DISCHARGE ROTARY VALVE (RVAL-12)			
11	Е	X-5212 M7 CYCLONE COLLECTION SCREW A (SCRO-11A)			
12	Е	RV-5202 M9 CYCLONE COLLECTION ROTARY VALVE (RVAL-11A)			
13	Е	X-5213 M8 CYCLONE COLLECTION SCREW B (SCRO-11B)			
14	E	RV-5203 M10 CYCLONE ROTARY VALVE (RVAL-11B)			

5000; DRYER/DDGS Route:

WO Status: PM0001 PM: WO: 000994

WO:		000994	PIVI: PIVIOUOT	WO State			
Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty		
15	E	X-5216 M18 RECYCLE ELEVATING DRAG CONVEYOR (DRAG-11)		5-28			
16	E	FN-5202 RECIRCULATION FAN FOR ROTARY DRYER (FANC-12)					
17	Е	UH-5225 DRYER AIR HEATER					
18	Е	X-5218 M31 FLUID BED TRANSFER SCREW (SCRU-31)					
19	Е	RV-5218 M37 FLUID BED TRANSFER SCREW ROTARY VALVE (RVAL-31)					
20	Е	Y-5203B WDGS SLIP STREAM CONVEYOR					
21	Е	Y-5203A WDGS TRANSFER CONVEYOR					
22	Ε	RV-5206 M32 FLUID BED DISCHARGE ROTARY VALVE (RVAL-32)					
23	Е	FBAG-31 DRYER BAG HOUSE					
24	Е	X-5217 M35 BAG FILTER DISCHARGE SCREW (SCRU-32)					
25	Е	RV-5207 M36 BAG FILTER DISCHARGE ROTARY VALVE (RVAL-33)					
26	Е	FN-5201 M11 COMBUSTION FAN FOR ROTARY DRYER (FANC-11)					
27	Е	FN-5203 M34 FLUID BED EXHAUST FAN (FANC-31)					
28	Е	Y-5301		,			
	Continued Next Page						

5000; DRYER/DDGS Route:

WO Status: PM0001 PM: WO: 000994

WO:		000994	FIVI. FIVIOUOT		
Stop	CD	Eqp/Loc/CC Description	Location	Stock	Qty
		FLUID BED COOLER CONVEYOR		5.25	
29	E	Y-5302 CONVEYOR FROM DRYER TO DDGS BUCKET ELEVATOR	DRYER*-*-*-		
30	Е	BE-5303 DRY DDGS GRAIN LEG FROM DRYER TO INCLINE CONVEYOR LEG 5	DRYER*-*-*-		
31	Е	Y-5304 NORTH/SOUTH INCLINE CONVEYOR	DDGS*-*-*-		
32	Е	Y-5305 DRY DDG EAST/WEST CONVEYOR			
33	Е	Y-5311 DDGS PIT CONVEYOR			
34	Е	BE-5315 DDG LOAD OUT LEG FROM DDGS TO BULK WEIGHER LEG 6	DDGS*-*-*-*-		
35	Е	HP-5317 BULK WEIGHER HYDRAULIC PUMP			
36	Е	Y-5320 DDG LOADOUT CONVEYOR	DDGS*-*-*-		
37	Е	CH-5345 LOADOUT SPOUT OVER TRUCK			
38	Е	CH-5335 LOADOUT SPOUT OVER RAIL			
			End		